



MODEL S2S

CLASS: Submersed chemical and solids handling

CONSTRUCTION: 316 Stainless Steel

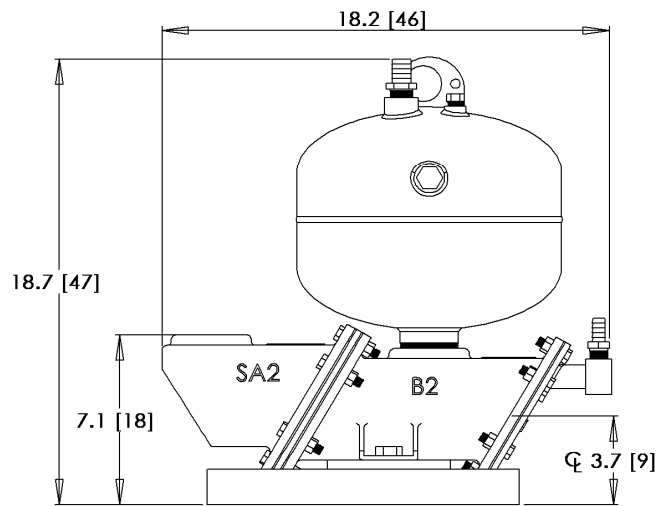
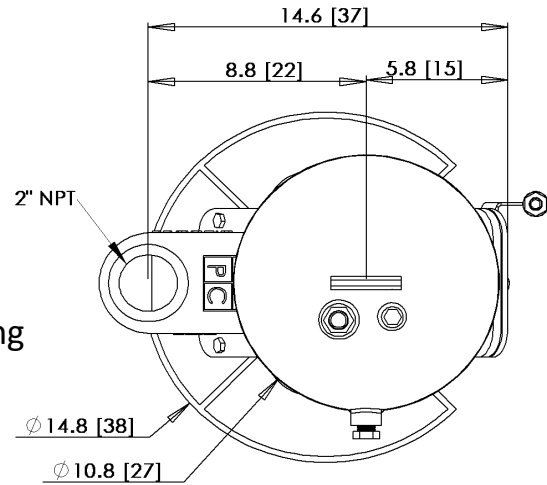
CAPACITY: 0-25 gpm [95 lpm]

DISCHARGE PRESSURE: 0-100 psi [6.9 Bar]

MAX SOLID: 2" [5 cm]

CONFIGURATION OPTIONS

- ALL-PNEUMATIC CONTROL (XP/explosion-proof and remote locations)
- ELECTRO-PNEUMATIC CONTROL (non-XP)
- GRAVITY FILLED
- FLOW INDUCED (vacuum assisted fill)
- HIGH TEMPERATURE (212F/100C)



APPLICATION EXAMPLES

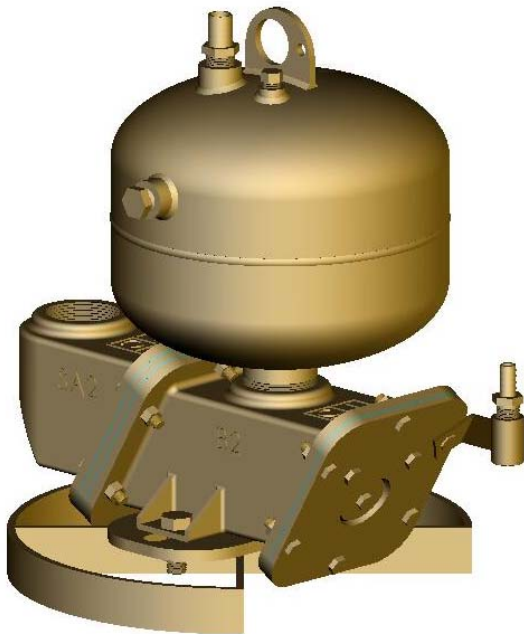
Sumps for: chemical process wastewater, acid/caustic wash-down, tank farms, secondary containment, solvents and extraction fluids, coal yards/belts, mining solids, packing plant waste, chicken offals, grains/mash, blood, boiler blow down, hot tallow, remote compressor stations, solvents/oils.

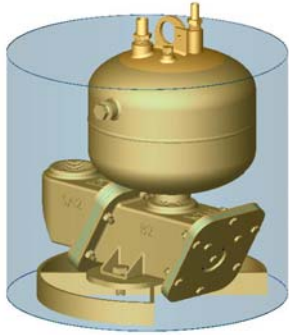
This pump will handle debris ranging from stringy to abrasive up to 2" diameter including slurries.

QUICK SPECS

- Weight: 54 lbs [24 kg]
- Stroke Volume: 2.6 gal [9.8 l]
- Operating Levels: 'Flow Induced' - 7" [18 cm], 'Gravity' - 16" [41 cm] (see reverse side for explanation)
- Panel Required: either AP300 or EP250

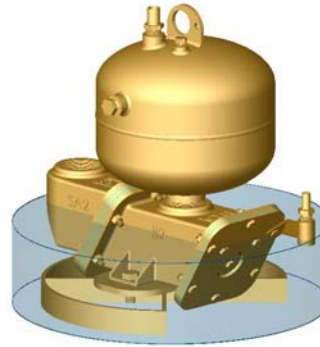
See reverse side for Specification Details, Flow Curve and Air Consumption





Gravity operation requires an operating level equal to the top of the pump (appr 16").

No compressed air is required for the fill stroke.



F2L flow induction uses a compressed air powered, vacuum generator mounted to the exhaust valve of the control panel. It applies vacuum to the pump during the fill stroke to lower the operating level (to appr 7"). *see note below chart for additional air consumption

To specify a pump select a control panel (required) and seat option. Nitrile (std) 15 ft airlines are provided.

Part# **S2S/_/_/_**

SEAT MATERIAL

- N = nitrile (standard)
- V = viton
- T = teflon
- UHD = hard urethane
- E = epdm
- K = kynar

PANEL OPTIONS

- AP300G2 = all-pneumatic, gravity fed.
- EP250G2 = electro-pneumatic, gravity fed.
- AP300F2L = all-pneumatic, low vacuum flow induced.
- EP250F2L = electro-pneumatic, low vacuum flow induced.

Example:

S2S/V/AP300G2 = 2" 316SS submersible pump with viton seats, AP300G2 control panel.

Panel Requirements: Compressed air or dry gas, unlubricated, recommended 80 psi delivered through 3/4" pipe or equal (applies to all panels).

EP250 panels also require 110 vac (<1 A).

Valve seat selection:

- Nitrile - good all-purpose elastomer. Medium chemical, oil and solvent resistance, used up to 150°F.
- Viton - excellent resistance to oxidizers and solvents. Medium strength, used up to 250°F.
- Teflon - excellent chemical resistance to acids, bases and solvents. Lower cycle life, non-elastomeric, used up to 300°F.
- Hard Urethane - high durometer with good abrasion resistance and mild chemical resistance, used up to 150°F.
- EPDM - good heat and acid/base resistance but poor hydrocarbon resistance, used up to 300°F.
- PVDF (kynar) - excellent chemical resistance, toughness and resistance to cold flow (thermoplastic). Good cycle life and can be used up to 250°F.

MAXIMUM FLOW CURVE

with air consumption in SCFM (gravity mode)

HEAD meters	Operating Flow Capacity:																		
220 ft	67.1	3.3	6.6	9.9	13.2	16.5	19.8	anywhere in shaded area. Air consumption: pick closest cell to your flow & pressure match											
200 ft	61.0	3.0	6.1	9.1	12.2	15.2	18.2												
180 ft	54.9	2.8	5.6	8.3	11.1	13.9	16.7												
160 ft	48.8	2.5	5.0	7.6	10.1	12.6	15.1												
140 ft	42.7	2.3	4.5	6.8	9.0	11.3	13.6												
120 ft	36.6	2.0	4.0	6.0	8.0	10.0	12.0							14.0	16.0	18.0	20.0	22.0	24.0
100 ft	30.5	1.7	3.5	5.2	7.0	8.7	10.4							12.2	13.9	15.7	17.4	19.1	20.9
80 ft	24.4	1.5	3.0	4.4	5.9	7.4	8.9	10.4	11.8	13.3	14.8	16.3	17.8						
60 ft	18.3	1.2	2.4	3.7	4.9	6.1	7.3	8.5	9.8	11.0	12.2	13.4	14.6						
40 ft	12.2	1.0	1.9	2.9	3.8	4.8	5.8	6.7	7.7	8.6	9.6	10.6	11.5						
20 ft	6.1	0.7	1.4	2.1	2.8	3.5	4.2	4.9	5.6	6.3	7.0	7.7	8.4						
10 ft	3.0	0.6	1.1	1.7	2.3	2.9	3.4	4.0	4.6	5.1	5.7	6.3	6.9						
GPM	3	6	9	12	15	18	21	24	27	30	33	36							
lpm	11	23	34	45	57	68	79	91	102	114	125	136							

AP300F2L Panel



Example 1 (gravity fill): 21 gpm @ 20 ft TDH requires 4.9 scfm

*Note for flow induction: add 0.2 x gpm to the air consumption.

Example 2 (flow induced): 21 gpm @ 20 ft. Since 21 gpm @ 20 ft uses 4.9 scfm, then add 0.2 scfm per gpm to that air consumption; in this case 21 x 0.2 scfm or 4.2 scfm. The total consumption is 4.9 + 4.2 = 9.1 scfm.